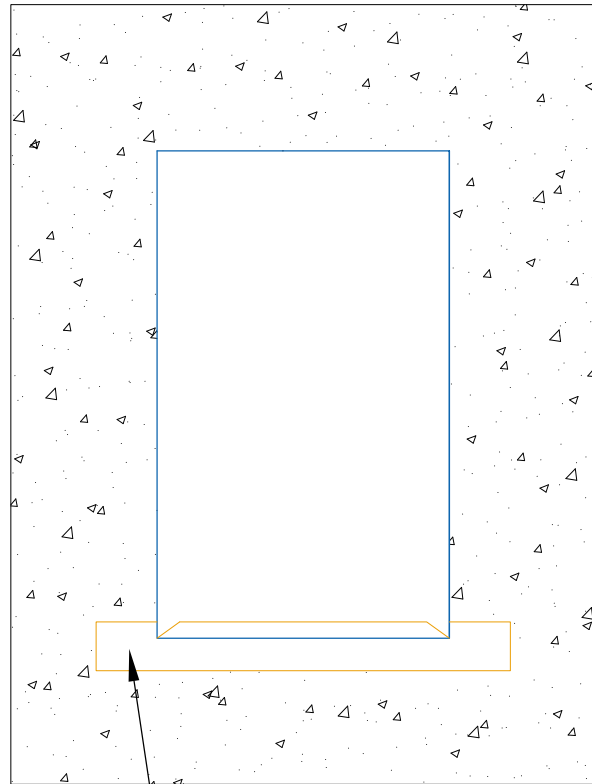


## Step 1 - Sill Flashing



Install horizontal strip on sill.

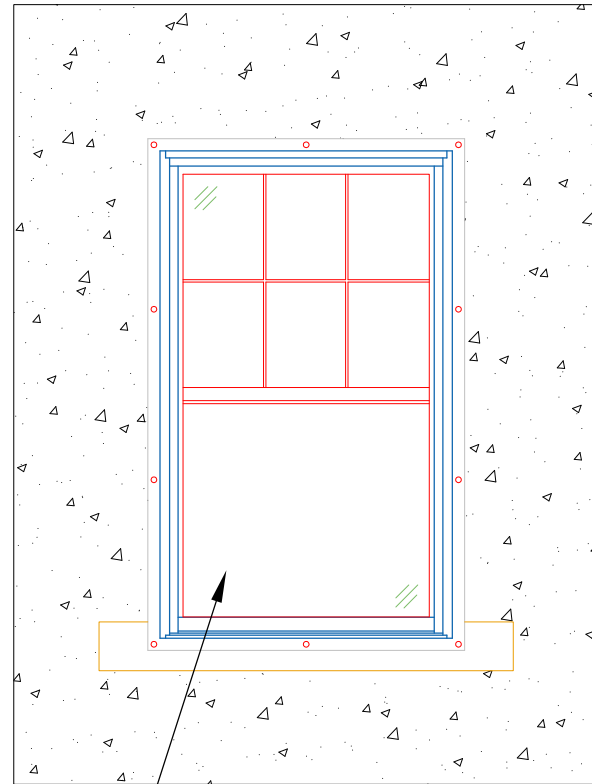
1. Confirm that the surface is clean, dust free, smooth and dry. Do not attempt to apply over dust, sealants or caulks containing solvents or plasticizers.

2. Check if the sheathing weakens the adhesion. Certain sheathing boards may contain components that can reduce flashing adhesion. If adhesion is unsatisfactory or insufficient, prime it with liquid adhesive. If it is unavailable, spray adhesive may be an appropriate alternative.

3. Use a utility knife or scissors to cut desired length of sill flashing.

4. Install flashing onto bottom opening.

## Step 2 - Set Window

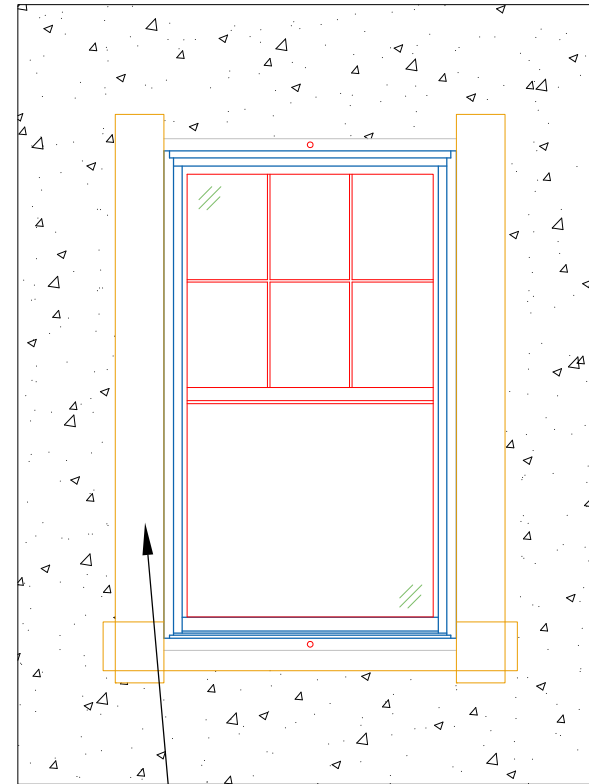


Set window frame.

1. Set window according to Crystal Windows & Doors installation instructions.

2. Select nails of appropriate size. (provided by others)

## Step 3 - Jamb Flashing

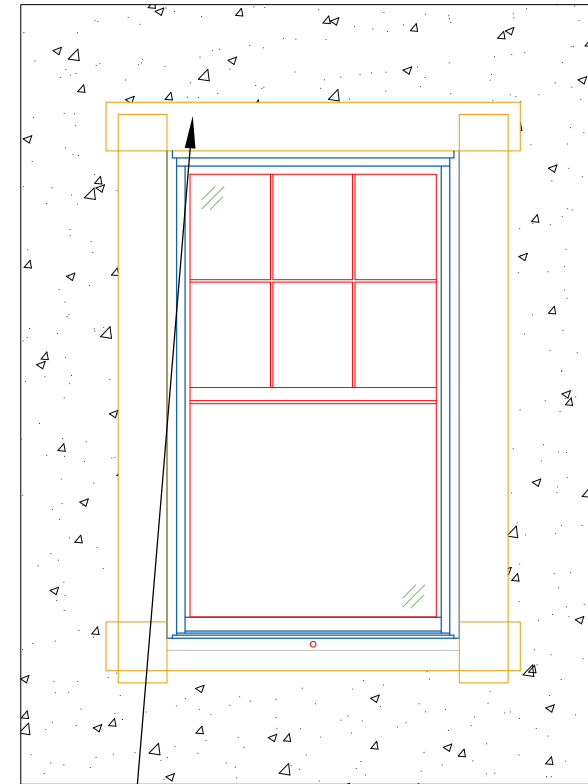


Adhere vertical strips to jamb flanges and sheathing.

1. Use a utility knife or scissors to cut desired length of jamb flashing.

2. Adhere jamb flashing to window flange and exterior sheathing and/or house wrap.

## Step 4 - Head Flashing



Adhere horizontal strip to head flange and sheathing.

1. Cut the head flashing length 2 additional inches on both sides of the rough opening beyond the jamb flashing.

2. Adhere head flashing to head flange, exterior sheathing and/or house wrap.

2. Firmly apply the tape by rolling it over the area being sealed.

SCALE: 1":1'-0"

PROJECT:

**Phi Kappa Fraternity House/  
Rolla**

STREET NAME  
CITY, STATE ZIP

CLIENT:

**DBA Dealers Service & Supply**

902 S. KIRWOOD ROAD,  
ST. LOUIS, MO, 63122

Phone: 3149663212

ARCHITECT:

**ARCHITECT FIRM**

STREET NAME  
CITY, STATE ZIP

PHONE

No:	Date:	Description:
1	1-05-15	Add Brick Detail
2	1-12-15	Add Clip Detail

Sales Rep:	FG
Drawn By:	LX
Checked By:	XX
Date:	12-20-2014
Scale:	AS NOTED

Drawing Title:

**Flashing Installation**

Drawing #:

**F1**