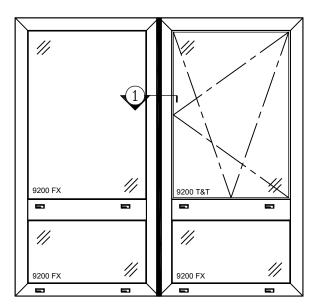
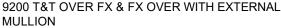
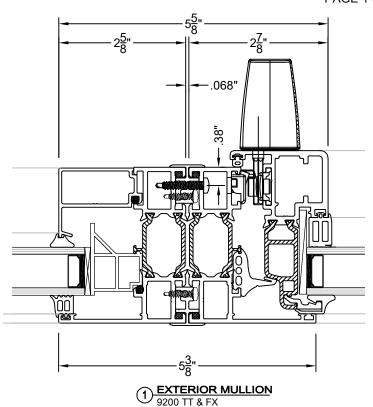


Crystal

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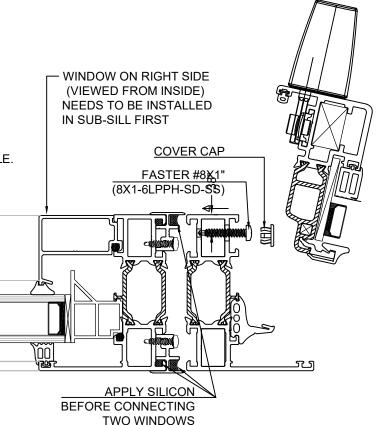






## INSTALLATION STEPS FOR JOINING T&T TO FIX

- 1. INSTALL WINDOW ON RIGHT SIDE FIRST (VIEWED FROM INSIDE).THIS WINDOW IS WITH APPLIED EXTERNAL MULLION ON ITS LEFT SIDE.
- 2. APPLY SILICON ON THE FRAME JAMB CONTINUOUSLY FROM TOP TO BOTTOM, LOCATED AS PER DETAIL.
- 3. USE CLAMPS TO JOIN TWO WINDOWS UNTIL THERE IS NO GAP IN BETWEEN.
- 4. OPEN SASH, REMOVE LIMIT DEVICE SECURE TWO FRAMES WITH FASTENER SIZE #8 LONG 1" (8X1-6LPPH-SD-SS) THRU PREDRILLED HOLES EVERY 12".
- 5. PUT COVER CAP AT SASH SIDE ON EVERY HOLE.
- 6. TYPICALLY PRE-DRILLED HOLES SHOULD BE LOCATED ON WINDOW ON LEFT SIDE (VIEWED FROM INSIDE)

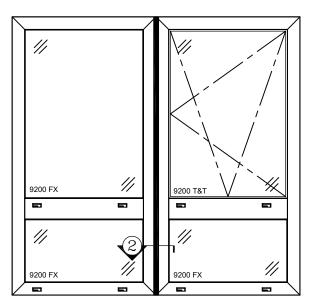




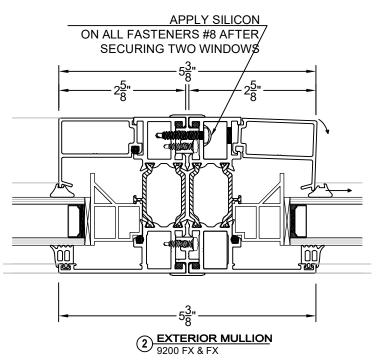
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9200 T&T OVER FX & FX OVER WITH EXTERNAL MULLION



## INSTALLATION STEPS FOR JOINING FIX TO FIX

- INSTALL WINDOW ON RIGHT SIDE FIRST (VIEWED FROM INSIDE). THIS WINDOW IS WITH APPLIED EXTERNAL MULLION ON ITS LEFT SIDE.
- 2. APPLY SILICON ON THE FRAME JAMB CONTINUOUSLY FROM TOP TO BOTTOM, LOCATED AS PER DETAIL.
- 3. USE CLAMPS TO JOIN TWO WINDOWS UNTIL THERE IS NO GAP IN BETWEEN.
  REMOVE INNER GASKET AND GLAZING BEAD AS PER DETAIL.SECURE TWO FRAMES WITH FASTENER SIZE #8 LONG 1" (8X1-6LPPH-SD-SS) THRU PREDRILLED HOLES EVERY 12".
- 4. CAULK ON TOP OF SCREW #8 AFTER INSTALLATION.
- 5. RETURN GLAZING BEAD IN PLACE AND SECURE WITH GASKET
- 6. TYPICALLY PRE-DRILLED HOLES SHOULD BE LOCATED ON WINDOW ON LEFT SIDE (VIEWED FROM INSIDE)

