

ARCHITECTURAL COLOR OFFERINGS FOR ALUMINUM WINDOWS & DOORS

CRYSTAL[®]
WINDOW & DOOR SYSTEMS, LTD.
WWW.CRYSTALWINDOWS.COM

Architectural Colors for Aluminum Products

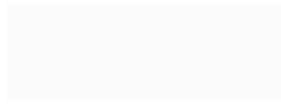
FINAL COLOR SELECTION SHOULD BE MADE FROM ACTUAL COLOR CHIPS

Popular 2604 Color Selection*

*Some colors are available in 2605 with extended lead time and added cost contact us for details.



Bronze



White



Black



Platinum Gray
VAM2-80000



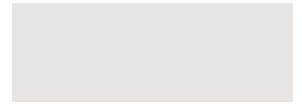
Westchester Gray
JAS3-V0003



Simulated Anodized Silver
VSF1-80000



Overcast
JAS3-V0002



Linen
JHS3-V0001



Mystic Bronze
VDM2-80000



Dark Roast
JNS3-60011



Champagne Topaz
VHM2-80000



Timeless Gold
VDM2-80002



Sand Dune
JHS3-V0004



Sandstone
DHS2-80004



Garnet
JRS3-V0001



Revolutionary
JRS3-V0002



Worn Penny
VDM2-80004



Hartford Green
JGS3-60003



Newport Blue
JLS3-V0002



Steel Slate
JAS3-V0001

Popular 2605 Color Selection



Bronze
LDS3-20003



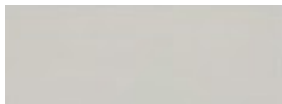
Matte Black
LBS3-60003



Champagne Gold
LDM3-60001



AP White
LWS5-60002



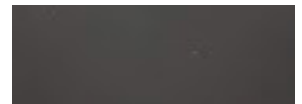
Bone White
LWS2-80002



Silverstorm
LAM2-60002



Light Gray
LAS2-80001



Charcoal
LAS2-80002



Steel Blue
LAM2-60004



Slate Blue
LLS2-80001



Forest Green
LGS2-80001



Sandstone
LHS2-80003



Simulated Adv Anodized Silver
LAM4-60001



Royal Brown
LNS2-80001



Terra Cotta
LRS3-20001



Barn Red
LRS2-80002

NOTE: These samples are as close as possible to the actual colors offered, within the limitations of color chip reproduction.

Custom colors are available! Up charge and extended lead time may apply.

Please ask your Crystal representative for more details



WHY POWDER COATING IS CRYSTAL'S CHOICE OF FINISH?

Powder coating is an advanced method of applying a decorative and protective finish to a wide range of materials and products that are used by both industries and consumers.

Powder Coating is the fastest-growing finishing technology in North America, representing over 10% of all industries finishing applications.

Powder coating gives consumers, businesses, and industry one of the most economical longest-lasting, and most color-durable quality finishes available.

Powder coating is also highly protective of our environment. While liquid finishes contain solvents which have pollutants known as volatile organic compounds (VOC's), powder coating contains no solvents. Thus, there is no longer a need for finishers to buy costly pollution control equipment. In addition, most powder coating over-spray that does not adhere to the part can be retrieved and reused, virtually eliminating the waste commonly found in liquid finishing processes.



AAMA Paint Specifications

AAMA 2604 Standard on all Crystal aluminum products

	AAMA 2603	AAMA 2604	AAMA 2605
Film Thickness ASTM D7091	1.8 to 3.0 mil	1.8 to 3.0 mil	1.8 to 3.0 mil
Specular Gloss at 60° ASTM D523	30-90 units	30-90 units	30-80 units
Humidity ASTM D2247	1,500 hours aluminum	3,000 hours aluminum	4,000 hours aluminum
Acid Salt Spray ASTM G85 Annex 5	N/A	N/A	2,000 hours aluminum
Salt Spray ASTM B117	2,000 hours	3,000 hours	4,000 hours aluminum
Weathering	1 year exposure, 45° South Florida	5 years exposure, 45° South Florida	10 years exposure, 45° South Florida
Fade ASTM D2244	Slight color fade	Max 5ΔE	Max 5ΔE
Chalk ASTM D4214	Chalk minimal	Chalk maximum 8 rating	Chalk maximum 8 rating on colors; maximum 6 rating on whites
Gloss ASTM D523	Slight gloss loss	Gloss > 30% retention	Gloss > 50% retention

Crystal Window & Door Systems

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